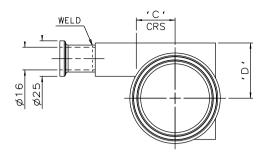
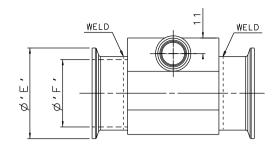
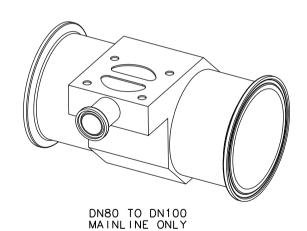
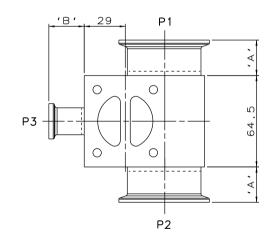


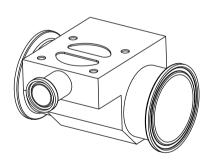
DN20 MAINLINE ONLY





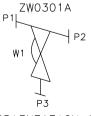






DN25 TO DN65 MAINLINE ONLY

MAINLINE SIZE	Α	В	С	D	ØΕ	ØF	BODY WEIGHT
mm	mm	mm	mm	mm	mm	mm	Kgs
DN20	25.0	25.0	11.6	20.0	25.0	16.0	0.8
DN25	25.0	25.0	14.9	26.0	50.4	22.6	0.8
DN40	25.0	25.0	20.5	33.5	50.4	35,6	1.0
DN50	25.0	25.0	27.4	39.0	63.9	48.6	1.3
DN65	50.0	25.0	33.2	43.0	77.4	60.3	1.8
DN80	50.0	25.0	39.5	47.0	90.9	72.9	1.9
DN100	50.0	25.0	51.9	54.0	118.9	97.6	2.8



ORIENTATION AS PER P&ID DIAGRAM FOR OPTIMUM DRAINABILITY.

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SCHEDULE OF LEADING DIMENSIONS FOR DN20 WEIR 'T' BODY COMPLETE WITH : MAINLINE : HYGIENIC CLAMP ENDS WITH SMS 3008 BORE BRANCH : DN20 HYGIENIC CLAMP END WITH SMS 3008 BORE

Drawn JRD	Date 05	5.03.12	UNCONTROLLED IN
CheckedRND	Date 05	0.03.12	HARD COPY FORMAT
First Angle Projection Method E		DO NOT SCALE	Drawing No. Ussue WEB-153