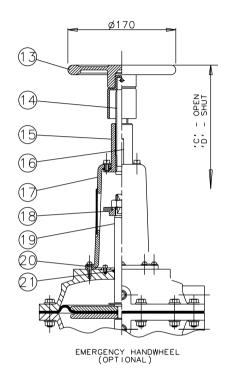
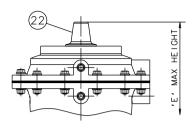
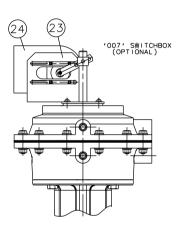


Material







| 1  | UPPER CYLINDER        | SILICON ALUM.   |          |     |     |     |     |     |
|----|-----------------------|-----------------|----------|-----|-----|-----|-----|-----|
| 2  | UPPER DIAPHRAGM PLATE | MILD STEEL      |          |     |     |     |     |     |
| 3  | LOWER DIAPHRAGM PLATE | MILD STEEL      | 1        |     |     |     |     |     |
| 4  | OPERATING DIAPHRAGM   | RUBBER          | 1        |     |     |     |     |     |
| 5  | LOWER CYLINDER        | SILICON ALUM,   | 1        |     |     |     |     |     |
| 6  | CYLINDER 'O' RING     | RUBBER          | 1        |     |     |     |     |     |
| 7  | MASTER SPINDLE        | STAINLESS STEEL | 1        |     |     |     |     |     |
| 8  | SPINDLE ATTACHEMENT   | STAINLESS STEEL | 1        |     |     |     |     |     |
| 9  | BONNET                | CAST IRON       |          |     |     |     |     |     |
| 10 | COMPRESSOR            | CAST IRON       | 1        |     |     |     |     |     |
| 11 | LINE DIAPHRAGM        | RUBBER          |          |     |     |     |     |     |
| 12 | BODY                  | CAST IRON       |          |     |     |     |     |     |
| 12 | BODT                  | GUNMETAL        |          |     |     |     |     |     |
| 13 | HANDWHEEL             | PRESSED STEEL   |          |     |     |     |     |     |
| 14 | HANDWHEEL SPINDLE     | MILD STEEL      |          |     |     |     |     |     |
| 15 | SPINDLE BUSH          | MILD STEEL      |          |     |     |     |     |     |
| 16 | INDICATOR ROD         | MILD STEEL      |          |     |     |     |     |     |
| 17 | COVER                 | SILICON ALUM.   |          |     |     |     |     |     |
| 18 | UPPER SPRING PLATE    | MILD STEEL      | Size(DN) | Α   | В   | С   | D   | Ε   |
| 19 | GUIDE ROD             | MILD STEEL      | 25       | 282 | 111 | 664 | 635 | 358 |
| 20 | SEALING PLATE         | MILD STEEL      |          |     |     |     |     |     |
| 21 | SEALING PLT. 'O' RING | RUBBER          | 32       | 282 | 124 | 664 | 635 | 358 |
| 22 | INDICATOR COVER       | POLAMIDE        | 40       | 282 | 143 | 664 | 635 | 358 |
| 23 | MOUNTING BRACKET      | STAINLESS STEEL |          |     |     |     |     |     |
| 24 | '007' SWITCHBOX       |                 | 50       | 290 | 168 | 611 | 565 | 364 |

I t em

Component

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Saunders
The Science Inside

Title

GENERAL ARRANGEMENT OF 'KB' TYPE ES55 DOUBLE ACTING MODULAR ACTUATOR (C8200) COMPLETE WITH OPTIONS FITTED ON SCREWED BODY

| Drawn                  | RI                       | Date.  | 31.07.14 | UNCONTROLLED    | ΙN     |
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