

CRANE ChemPharma Flow Solutions™



Solutions for the Phosphate Fertilizer Industry

CRANE

Phosphate Fertilizer: Industry Focus

 CRANE ChemPharma is focused on key chemical industries Chlor-Alkali
 Phosphate Fertilizer Nitrogen Fertilizer BioPharm Silicone Acetic Acid



- Our superb customer focus is made possible by our industry focus:
 - Manufacturing processes
 - Valve and piping challenges
 - Product applications
- Knowledge, experience, and a history of success enables
 ChemPharma to provide optimal solutions for our customers



• Common problems we solve:

AbrasionDownstream LeakageCorrosionExternal EmissionsScalingCleaning/Flushing IssuesValve Jams

- ChemPharma provides solutions for all areas of the plant:
 - Attack / Filtration
 - Acid Concentration (Evaporation)
 - Gas Treatment
 - Recycled Water Supply System
- Our primary products for these applications include:



XOMOX Sleeved Plug Valve Externally and internally leak tight Special alloys available: UB6PM and Duplex Cd4MCuN



Saunders Diaphragm Valves Diaphragm seals around solids (tight shutoff) Butyl rubber lining available New XA Diaphragm for abrasive media



XOMOX High Performance Butterfly Valves For Attack Tank and Digester drain lines, an HPBV is a leak tight replacement for knife gate valves Available in UB6PM



Solutions: DAP/MAP Fertilizer

• Common problems we solve:

Abrasion	Downstream Leakage
Corrosion	External Emissions

- ChemPharma provides solutions for all areas of the plant:
 - Reactor / Granulator
 - Gas Treatment (Scrubbing)
 - Utilities to the Combustion Chamber (Solids Section)
- Our primary products for these applications include:



XOMOX Sleeved Plug Valve Externally and internally leak tight Special alloys available: UB6PM and Duplex Cd4MCuN



Saunders Lined Diaphragm Valves Fully lined to protect against corrosion Diaphragm seals around solids (tight shutoff)



Resistoflex Lined Pipe & Fittings Provides excellent corrosion resistance Custom shapes, branches, and bends to reduce potential leak points



XOMOX Lined Valve Products

Fully lined plug, ball, and butterfly valves have coatings that extend over shafts to prevent corrosion.Ball check and swing check valves are available for spec break applications (transition from lined to metallic pipe)





Solutions: Sulfuric Acid

- Common problems we solve:
 - Corrosion Downstream Leakage

External Leakage Cold Spots (insufficient heating)

- ChemPharma provides solutions for all areas of the plant:
 - Sulfur Burning
 - Sulfuric Acid Lines (Absorption and Storage)
 - Heat Recovery System
- Our primary products for these applications include:



XOMOX Sleeved Plug Valve Alloy 20 available for >96% H₂SO₄ Available with heating jacket for molten sulfur applications



Resistoflex Lined Pipe & Fittings

Provides excellent corrosion resistance Custom shapes, branches, and bends to reduce potential leak points



CRANE Energy Products

CRANE Energy's wide range of products for utility lines complements CRANE ChemPharma's offerings within chemical processing plants



XOMOX Lined Valve Products

Fully lined plug, ball, and butterfly valves have coatings that extend over shafts to prevent corrosion. Lined accessories also available: strainers, check valves, sight glasses





- Knowledge: CRANE ChemPharma's industry knowledge enables us to:
 - Understand your valve and piping challenges
 - Leverage our internal applications expertise
 - Improve our products
- <u>Solutions</u>: Our sales and applications team can customize optimal solutions for your Phosphate Fertilizer facilities
- <u>Global Support</u>: Our global team will support you with purchasing, installation, best practices, and long-term maintenance
- <u>Commitment to Quality</u>: With our portfolio of well-known brands and products, ChemPharma can meet the needs of your demanding applications





